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DECLARATION OF CONFORMITY

No. 2021-02-09-42

Product name: PVC-U smooth solidwall sewerage pipes

Product identification element: EN 1401 PVC-U SN8

Product technical regulation: EVS-EN 1401-1:2019 Plastics piping systems for non-pressure underground drainage and sewerage - Unplasticized poly(vinyl chloride) (PVC-U) - Part 1: Specifications for pipes, fittings and the system
CEN/TS 1401-2:2020 Plastics piping systems for non-pressure underground drainage and sewerage - Unplasticized poly(vinyl chloride) (PVC-U) - Part 2: Guidance for assessment of conformity

Product application area: Non-pressure underground drainage and sewerage

Declared product properties	Unit	Value	Method
Material	-	PVC-U	EVS-EN 1401-1:2019
Nominal outside diameters	mm	110, 160, 200, 250	
Ring stiffness SN	kN/m^2	≥ 8	EVS-EN ISO 9969:2016
Impact resistance at -10 °C, H50	m	> 1	EVS-EN ISO 11173:2017
Tightness of elastomeric ring seal joint (water 0,05 bar / water 0,5 bar / air pressure -0,3 bar)	-	passed	EVS-EN ISO 13259:2020

Manufacturer: Pipelife Eesti AS
Põrguvälja tee 4, Lehmja, Rae vald, Harjumaa 75306, Estonia

Place of manufacturing: Pipelife Polska S.A.
26-625 Wolanow, Strzalkow 8, Poland

With this declaration of conformity Pipelife Eesti AS declares that the products conform to the requirements as stated in above mentioned product technical regulations and declared product properties.
Pipelife Eesti AS holds the product certificate no 04-22-314 issued by UAB “Kiwa Inspecta” assuring that above mentioned products conform to the above mentioned requirements.
Pipelife Eesti AS holds the certificate of conformity no Q-066-21 issued by Inspecta Estonia OÜ assuring that the quality management system of Pipelife Eesti AS conforms to the requirements of the standard ISO 9001:2015.
Pipelife Eesti AS holds the certificate of conformity no Q-065-21 issued by Inspecta Estonia OÜ assuring that the environmental management system of Pipelife Eesti AS conforms to the requirements of the standard ISO 14001:2015.

Issue date: 9th of February 2021
Signed by:
Lembit Salla
Pipelife Eesti AS Plant Manager

kiwa certified
ISO 9001
ISO 14001
Inspecta Estonia OÜ